

EC137-CB2800E-
700WAL_L
EC MOTOR FAN
EXT ROTOR.

DATASHEET-
INSTALLATION GUIDE.

En-GB
METRIC.
Al Series



TRANSMONK
simply precise.

1.0 Introduction

The specification describes the standards, operating environment, and technical requirements of the product.

2.0 Requirements of product standards and safety regulations

2.1 Standards and requirements of the product followed

2.1.1 GB12350 (Safety requirements of small power motors)

2.1.2 EN60335-1 (Safety requirements of household and similar electrical appliances)

2.2 The fan is CCC and CE approved.

2.3 All materials are ROHS compliant

3.0 Mechanical requirements

3.1 Motor magnetic materials

QZ-2 180 degree Celsius / High Strength enamelled wire QZ-2 180 degree Celsius

Stator and Rotor permeability magnetic material: Silicon Steel

Rotor: Die-Casting Aluminium

3.2 Balancing: The residual unbalance weight is less than the permit value of G6.3 (balancing precision grade, according to the standard of JB/T9101) when the fan is running at rated voltage and frequency.

3.3 Vibration: Vibration speed virtual value of fans accord with JB/T8689.

3.4 Lifespan: The fan is designed to run for a lifespan of 30,000~40,000 hours when the fan is running at rated voltage, rated load and maximum operating temperature.

4.0 Electrical Protection: The motor is equipped with the overload protection function, cut off temperature is between 150-160 degrees Celsius and reset temperature is between 90-120 degree Celsius

Leakage current: According to GB 12350

Installation mode: Horizontal & Vertical

Mode of speed regulation: Please provide the controller details with which you want to regulate the fan speed

5.0 Quality requirements

Quality requirements in accordance with ISO9001:2000 and inhouse quality standards

6.0 Operating and storing environmental requirements

Operating temperature range: -20 to +60 degree Celsius

Operating humidity range: 30% to 95% RH

Operating altitude: \leq 1000 m

Ambient atmospheric pressure: 80-110 Kpa

Transportation/Storing temperatures range: -25 ~ +60 degree Celsius

Transportation/Storing humidity range: 30% ~ +95% RH

Packaging: Carton / Wooden packing

7.0 Standard of noise test: As per ISO 13347 (Determination of fan sound power levels under standardized laboratory conditions)

Product specification

Nominal data

Fan model	EC137-CB280E-700WM
Motor type	EC external rotor
Power Supply	1~ 230 Volt
Voltage range	200-277
Frequency	50-60Hz
Input power	700 Watts
Speed	3270 RPM
Current	3.1 Amp
Airflow@0 pa	3863 CMH
Sound power	84 dB
Impeller type	Backward curve

Technical data

Protection class	IP55
Thermal class	B(130 degree)
Fan life*	~ 30,000 to 40,000 hours
Weight	11.5Kg
Rotation direction	Clockwise, viewed toward rotor
Certification	CE
Impeller material	Aluminium
Rotor	Die-casting Aluminium
Bearing	Maintenance free ball bearing

Product specification

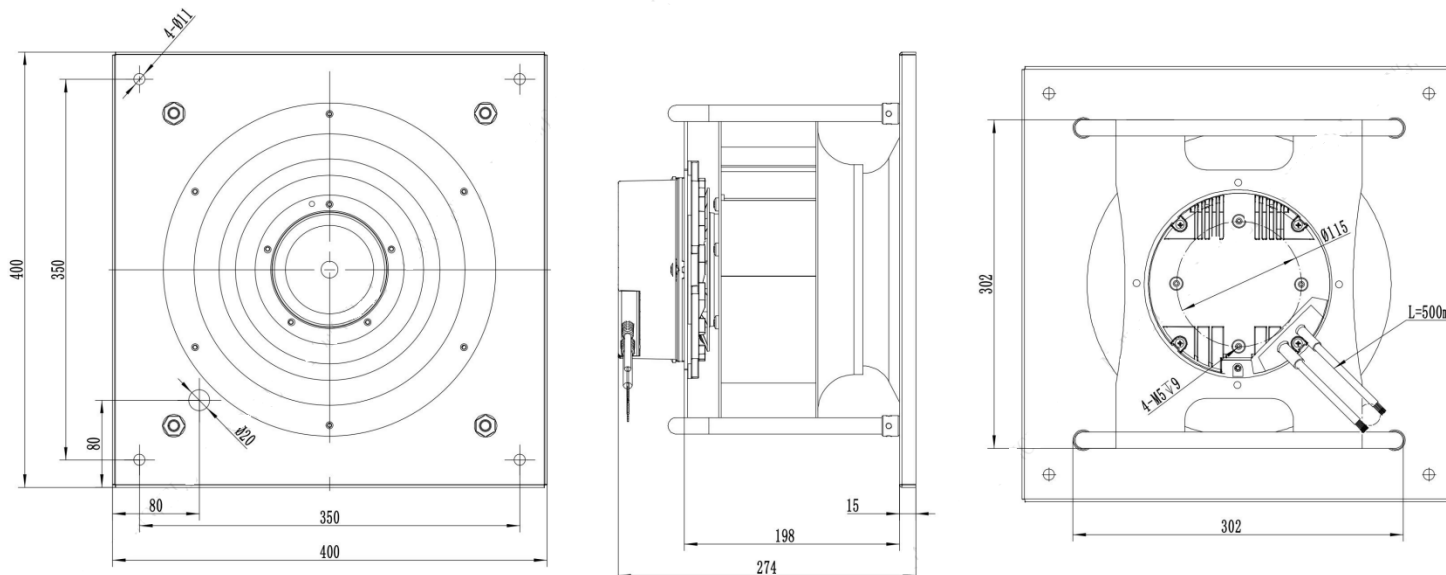
Technical data

Installation mode	Horizontal / Vertical
Control method 1	0 - 10 VDC / PWM
Control method 2	PWM/RS485
Power output 1	+ 10 V DC
Power output 2	-----
Tech output	5 Pulse/Rotation**
Inbuilt protection	Over/Under temperature, voltage & current Locked rotor

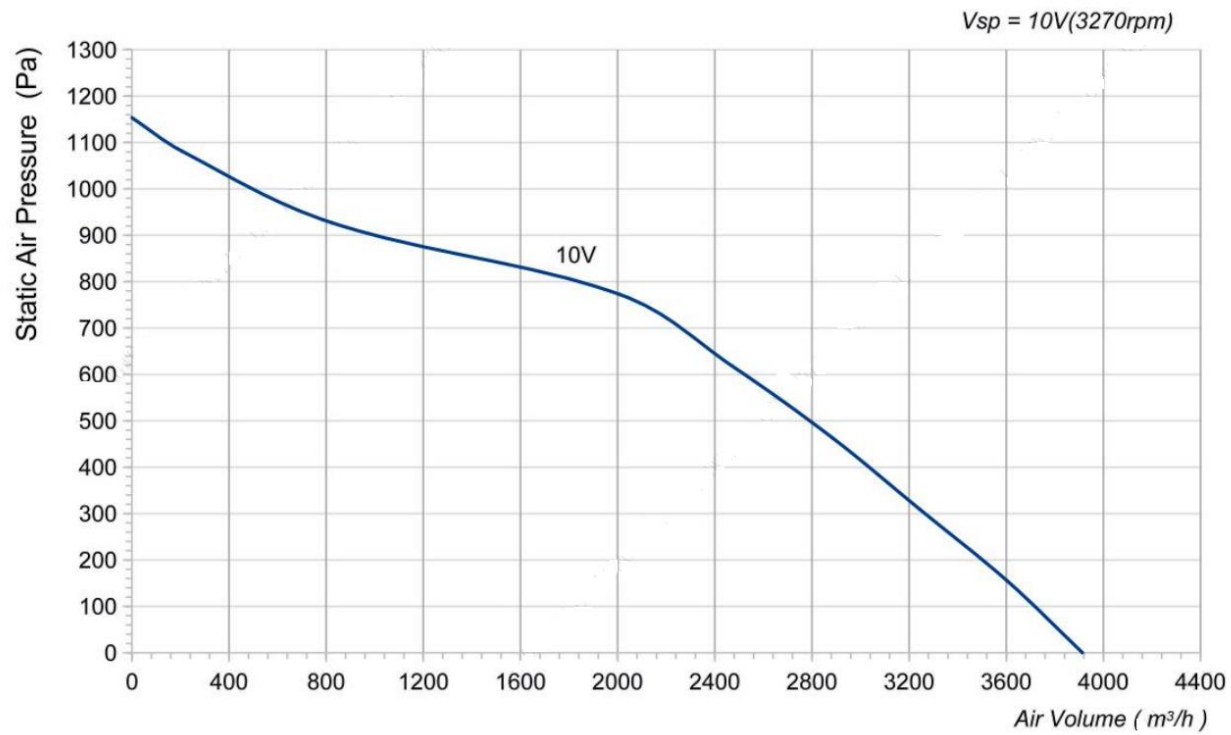
*If the fan is running continuously at rated voltage, rated load and maximum operating temperature

**Needs 10KOhm pull-up resistance between +10V line & tach output line

Drawing (all dimensions are in mm)



Performance curve



Wiring

L	Color	Function	Function Description
L1	Brown	L	Live Line
	Blue	N	Neutral
	Yellow/Green	PE	Ground lead
	White	NC	Status relay, Common Connection
	Gray	COM	The normally closed terminal of the relay is closed with COM during normal operation or not Powered on, when the fan fails, it is disconnected from COM
L2	Red	+10VDC	Fixed Voltage output 10VDC
	Blue	GND	Ground reference end of control signal
	Yellow	0-10VDC /PWM	Speed regulation signal input terminal ,0-10V or PWM
	White	FG	Velocity feedback pulse output 5 pulse /R
	Brown	RS485A	Modbus RTU RSA
	Gray	RS485B	Modbus RTU RSB

Important Note

Cannot be used in coal mines where methane mixed gas and coal dust may cause explosion hazard.

Keep away from rotating parts when the fan is in running condition.

Cannot be placed and used in places where corrosive gas or steam is present.

Do not touch any of the high voltage line when the product is powered on.

The bearings used are ball bearings so please prevent the rotor from direct impact.

In order to avoid the circuit from breakdown OR insulation from damage, do not pull the wire harness while moving the product.

Customer fan unit should connect to ground well.

Do not touch the fan blade in running condition

Please use the fan under the conditions specified in this datasheet and contact us in case of any queries